

Series 631-07/177

Frosted Glass Effect

Series 631-07/177 is the solvent-based equivalent to the UV-curing varnish Series 540-07/175. It can be processed as described in the Technical Datasheet of Series 631 or as recommended below.

Specifications

Thinner	Series 600-017
Addition ratio	10-20 %
Retarder	Series 600-018
Addition ratio	10-20 %
Hardener	Series 600-GL
Addition ratio	20:1
Cleaner	Series 600-URS
Mesh	120.34 or 140.31
Drying	20 min/140 °C or 48 h at room temperature
Substrates	Glass, metal, ceramics, duroplasts
Indoor use / outdoor use	Indoor
Further processing	-
Over printing	Possible
Available quantities	1 kg, 5 kg, 25 kg
Shelf life	24 months
Others	-

Important information: Our technical advice whether spoken, written, or through test trials corresponds to our current knowledge to inform about our products and their use. This is not meant as an assurance for certain properties of the products nor their suitability for each application. You are, therefore, obliged to conduct your own tests with our supplied products to confirm their suitability for the desired process or purpose. The selection and testing of the ink for specific applications is exclusively your responsibility. Should, however, any liability claims arise, such claims shall be limited to the value of the goods delivered by us and utilized by you with respect to any and all damages not caused intentionally or by gross negligence (T30 / 04/2021).